

# HE&M<sup>®</sup> ELIMINATOR

## 132 Low Temp

Eliminator 132 Low Temp contains FHW Technology, an advanced additive package designed to reduce Friction, Heat and Wear for exceptional tool life.

- 100% synthetic oil free metalworking fluid
- Rated for as low as - 56° F
- Can be used in ALL machining applications
- Leaves little or no residue
- Provides corrosion protection
- Formulated to provide superior resistance to bacteria growth
- Safe to use on all metals and will not stain
- Does not irritate operator's hands
- Enhances tool life
- Prevents the jelling and freezing of metalworking fluids & lines

Does Not Contain: Silicone, Chlorine, Sulfur, Phenols, Halogens

### Refractometer Schedule:

DILUTION RATIO WATER TO CHEMICAL	DILUTION:	BRIX	FREEZE POINT
	NEAT	55.6	-56° F
	1 : 1	35.4	-23° F
	2 : 1	24.9	6° F
	3 : 1	19.0	16° F
	4 : 1	15.6	20° F
	5 : 1	13.1	22° F
	6 : 1	11.2	24° F
	7 : 1	9.8	25° F
	8 : 1	8.8	26° F
9 : 1	7.8	27° F	

### Dilution Ratios:

Tapping	1 - 5:1
Drilling & Milling	5 - 10:1
Sawing	5 - 10:1
Grinding	5 - 20:1

NOTE: Always calibrate your refractometer to zero using your coolant water supply. Clean lens thoroughly, then apply water. Reading should be "0" (zero). If not, calibrate using the small set screw on the top or bottom of the refractometer.

### Available In:

P-132000	1 Gallon
P-132001	4 Gallon Case
P-132005	5 Gallon Pail
P-132055	55 Gallon Drum
P-132275	275 Gallon Tote

### Physical & Chemical Characteristics:

Appearance/Odor...	Brown Liquid/Clean
Weight (lb/gal)	8.6
pH (@ 10:1 dilution)	9.5
Flash Point	None

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