

Experience improved fluid stability and longevity with HE&M's enhanced line of Eliminator metalworking fluids.

- 100% synthetic oil free metalworking fluid
- Excellent corrosion protection
- Superior resistance to microbial degradation
- Oil rejecting formula
- Leaves minimal residue
- Provides quality finishes on machined parts
- Low foaming characteristics
- Safe to use on all metals - non staining

Operation	Cast Iron & Carbon Steels	High Alloy Steels & Stainless Steel	Copper & Aluminum
Machining, Milling, Drilling, and Turning	1:24 (4%)	1:19 (5%)	1:24 (4%)
Form Milling and Sawing	1:19 (5%)	1:19 (5%) 1:16 (6%)	1:24 (4%) 1:19 (5%)
Grinding: ID, OD, Centerless	1:24 (4%)	1:19 (5%)	1:24 (4%)

Dilution Ratio	1:9 (10%)	1:16 (6%)	1:19 (5%)	1:24 (4%)	1:32 (3%)
Refractometer Reading	3.7	2.3	1.9	1.6	1.2

#### Available In:

P-201000	1 Gallon
P-201001	4 Gallon Case
P-201005	5 Gallon Pail
P-201055	55 Gallon Drum
P-201275	275 Gallon Tote

#### Physical & Chemical Characteristics:

Appearance/Odor....	Clear Liquid/Mild Chemical
Weight (lb/gal)	8.6
pH (concentrate)	9.4
pH (5% dilution)	9.0
Flash Point	None

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