

HE&M[®] 202 Semi-Synthetic ELIMINATOR

Experience improved fluid stability and longevity with HE&M's enhanced line of Eliminator metalworking fluids.

- Multi purpose heavy-duty semi-synthetic formula
- Contains no chlorine, nitrates, phenols or DEA
- Excellent corrosion protection
- Superior resistance to microbial degradation
- Provides quality finishes on machined parts
- Minimal residue
- Low foaming characteristics
- Safe to use on all metals - non staining

Operation	Cast Iron & Carbon Steels	High Alloy Steels & Stainless Steel	Aluminum
Machining, Milling, Drilling, and Turning	1:24-1:19 (4-5%)	1:24-1:19 (4-5%)	1:39-1:32 (2.5-3%)
Form Milling and Sawing	1:24-1:16 (4-6%)	1:19-1:16 (5-6%)	1:39-1:32 (2.5-3%)
Grinding: ID, OD, Centerless	1:32-1:24 (3-4%)	1:32-1:24 (3-4%)	1:32-1:24 (3-4%)

Dilution Ratio	1:9 (10%)	1:16 (6%)	1:19 (5%)	1:24 (4%)	1:32 (3%)
Refractometer Reading	5.7	3.2	2.7	2.2	1.7

Available In:

P-202000	1 Gallon
P-202001	4 Gallon Case
P-202005	5 Gallon Pail
P-202055	55 Gallon Drum
P-202275	275 Gallon Tote

Physical & Chemical Characteristics:

Appearance/Odor....	Amber Liquid/Mild Chemical
Weight (lb/gal)	8.8
pH (concentrate)	9.8
pH (5% dilution)	9.4
Flash Point	None

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