

# HE&M<sup>®</sup> 205 Sump Cleaner ELIMINATOR

Experience improved fluid stability and longevity with HE&M's enhanced line of metalworking Eliminator fluids.

- Water based, low temperature alkaline cleaner and conditioner
- Removes biological, inorganic and organic contaminants
- Designed for use in both sumps and re-circulating systems
- Enhanced with a blend of surfactant technologies for effective cleanings
- Contains a biodispersant for effective removal of biological growth
- Reduces and eliminates coolant odors
- Use as tank-side additive at a rate of 1/2% by volume

Contamination	Ratio	Directions
Midly	1:30	Add to the existing used metalworking fluid at 2-3% by volume and circulate up to 24 hours before dumping, rinsing and re-charging with fresh coolant.
Heavily	1:20	Add to the existing used metalworking fluid at 5% by volume and circulate up to 24 hours before dumping, rinsing and re-charging with fresh coolant. If rinse water from heavily contaminated systems still contains extensive contamination, a second treatment scheme may be necessary.

#### Available In:

P-205000	1 Gallon
P-205001	4 Gallon Case
P-205005	5 Gallon Pail
P-205055	55 Gallon Drum

#### Physical & Chemical Characteristics:

Appearance/Odor...	Blue Liquid/Mild
Weight (lb/gal)	8.7
pH (5% dilution)	11.0
Flash Point	None

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