

213 Hybrid Semi-Synthetic

Eliminator 213 Hybrid is a semi-synthetic hybrid metalworking fluid formulation that is an excellent replacement for soluble oil applications

- Biostable formulation maintains pH levels and helps to eliminate foul odors
- Small particle size for better dispersion and coverage
- Improved lubricant film strength covers tool surface for increased tool life
- Provides excellent corrosion protection
- Low VOCs for operator acceptance
- Halogen free, oil rejecting formulation, and hard water stability
- Provides excellent fluid detergency and machine surface cleanliness
- Provides quality finishes on machined parts
- Safe to use on both ferrous and non-ferrous metals.

Operation	Carbon Steels,	Stainless	Aluminum
	Cast Iron Alloys	Steel Alloys	Alloys
Milling, Drilling,	1:16-1:12	1:12-1:7	1:13-1:6
Turning	(6-8%)	(8-12%)	(8-15%)
Reaming, Light Duty Broaching, Milling, Tapping, Sawing	1:13-1:9 (7-10%)	1:10-1:6 (9-15%)	1:10-1:6 (9-15%)
Grinding: ID, OD	1:19-1:13	1:16-1:9	1:12-1:7
	(5-7%)	(6-10%)	(8-12%)

Concentration	1:6 (15%)	1:7 (12%)	1:10 (9%)	1:16 (6%)	1:32 (3%)
Refractometer Reading	5.0	4.0	3.0	2.0	1.0

Available In:

P-213000 1 Gallon
P-213001 4 Gallon Case
P-213005 5 Gallon Pail
P-213055 55 Gallon Drum
P-213275 275 Gallon Tote

Physical & Chemical Characteristics:

Appearance/Odor....Off-White Liquid/Mild Chemical Weight (lb/gal) 8.4
pH (concentrate) 9.8
pH (5% dilution) 9.3
Flash Point None

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